

| | |
|--|----|
| 3.1: Spoke Wheel Assemblies | 2 |
| 3.2: Spoke Wheels | 3 |
| 3.3: Hub & Drum Assemblies | 4 |
| 3.4: Hubs | 6 |
| 3.5: Brake Drums | 8 |
| 3.6: Steel Disc Wheels | 10 |
| 3.7: Steel Demountable Rims | 12 |
| 3.8: Spacer Bands | 13 |
| 3.9: Wheel Studs & Nuts | 14 |
| 3.10: Inner Cap Nuts for Mounting Dual Wheels | 15 |
| 3.11: Outer Cap Nuts for Mounting Stud Piloted Disc Wheels | 15 |
| 3.12: Miscellaneous Wheel Nuts & Clamps | 16 |
| 3.13: Valve Stems & Accessories | 17 |

3.1 Spoke Wheel Assemblies



3.1.1: 3-SPOKE WHEEL & DRUM ASSEMBLIES

| Part Number | Size | Bearing Cups | | Wheel | Drum | Notes |
|----------------------------------|------|--------------|-------|-------|------|-------|
| | | Inner | Outer | | | |
| See Section 9.2.1 3-spoke wheels | | | | | | |

3.1.2: 5-SPOKE WHEEL & DRUM ASSEMBLIES

| Part Number | Size | Bearing Cups | | Wheel | Drum | Notes |
|-----------------|------|--------------|----------|-----------------|------------------|--------|
| | | Inner | Outer | | | |
| WEB85203GCA | 20" | 653 | HM212011 | WEB85203--A | WEB67518 | Note 1 |
| WEB75209GCA | 20" | HM218210 | HM212011 | WEB75209--A | WEB67518 | Note 1 |
| DAY48-14018-051 | 20" | HM218210 | HM212011 | DAY47-14018-007 | DAY03-122222-002 | Note 2 |
| DAY48-14018-569 | 20" | HM218210 | HM212011 | DAY47-14018-013 | DAY03-122222-002 | Note 3 |
| WEB5580ZHCA | 20" | HM518410 | HM518410 | WEB5580Z--A | WEB68730 | Note 1 |
| DAY48-09715-103 | 20" | HM518410 | HM518410 | 47-08990-016 | DAY03-122126-002 | Note 3 |
| DAY48-097151-26 | 20" | HM518410 | HM518410 | 47-08990-016 | DAY03-122126-002 | Note 4 |
| FRUACE5245-1 | 20" | HM518410 | HM518410 | FRUACC5226-900 | DAY03-122126-002 | Note 2 |
| WEB75229GCA | 22" | HM218210 | HM212011 | WEB75229--A | WEB67518 | Note 1 |
| DAY48-14068-051 | 22" | HM218210 | HM212011 | DAY47-14068-007 | DAY03-122222-002 | Note 3 |
| WEB5582ZMCM | 22" | HM518410 | HM518410 | WEB5582Z--A | WEB68730 | Note 2 |
| FRUACE5245-5 | 22" | HM518410 | HM518410 | FRUACC5226-902 | DAY03-122126-002 | Note 2 |

Note 1: Complete with cups, 4" corrugated channel spacers, clamps, nuts & studs
 Note 2: Has cups, studs & nuts only
 Note 3: Has cups, clamps, studs & nuts
 Note 4: Has cups, clamps, studs & nuts—set up for ABS

3.1.3: 6-SPOKE WHEEL & DRUM ASSEMBLIES

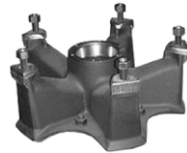
| Part Number | Size | Bearing Cups | | Wheel | Drum | Notes |
|--------------|------|--------------|----------|----------|----------|--------|
| | | Inner | Outer | | | |
| WEB5682ZHDAT | 22" | HM518410 | HM518410 | 56822--A | WEB68765 | Note 1 |

Note 1: Cups, studs & nuts included.

Part number with a 3 digit prefix are stocking parts. All others may be special ordered.

3: Wheels, Drums & Components

3.2 Spoke Wheels



3.2.1: 3-SPOKE WHEELS

| Part Number | Size | Bearing Cups | | Uses Drums | Notes |
|-----------------|------|--------------|----------|---------------------------------|--------|
| | | Inner | Outer | | |
| DAY47-14054-002 | 15" | HM218210 | HM212011 | WEB# 63647 Dayton# 03-120882 | Note 1 |

Note 1: Clips, studs & nuts included.

3.2.2: 5-SPOKE WHEELS

| Part Number | Size | Bearing Cups | | Uses Drums | Notes |
|-----------------|------|--------------|----------|------------------------------|--------|
| | | Inner | Outer | | |
| WEB85203--A | 20" | 653 | HM212011 | WEB67518 DAY03-122222-002 | Note 1 |
| DAY47-07791-013 | 20" | 653 | HM212011 | WEB67518 DAY03-122222-002 | Note 2 |
| DAY47-07841-008 | 22" | 653 | HM212011 | WEB67518 DAY03-122222-002 | Note 2 |
| WEB75209--A | 20" | HM218210 | HM212011 | WEB67518 DAY03-122222-002 | Note 1 |
| DAY47-14018-013 | 20" | HM218210 | HM212011 | WEB67518 DAY03-122222-002 | Note 2 |
| WEB75229--A | 22" | HM218210 | HM212011 | WEB67518 DAY03-122222-002 | Note 1 |
| DAY47-14068-007 | 22" | HM218210 | HM212011 | WEB67518 DAY03-122222-002 | Note 2 |
| WEB5580Z--A | 20" | HM518410 | HM518410 | WEB68730 DAY03-122126-002 | Note 1 |
| FRUACC5226-900 | 20" | HM518410 | HM518410 | WEB68730 DAY03-122126-002 | Note 2 |
| WEB5582Z--A | 22" | HM518410 | HM518410 | WEB68730 DAY03-122126-002 | Note 1 |
| FRUACC5226-902 | 22" | HM518410 | HM518410 | WEB68730 DAY03-122126-002 | Note 2 |

Note 1: Complete with cups, 4" corrugated spacer, clamps, studs & nuts.

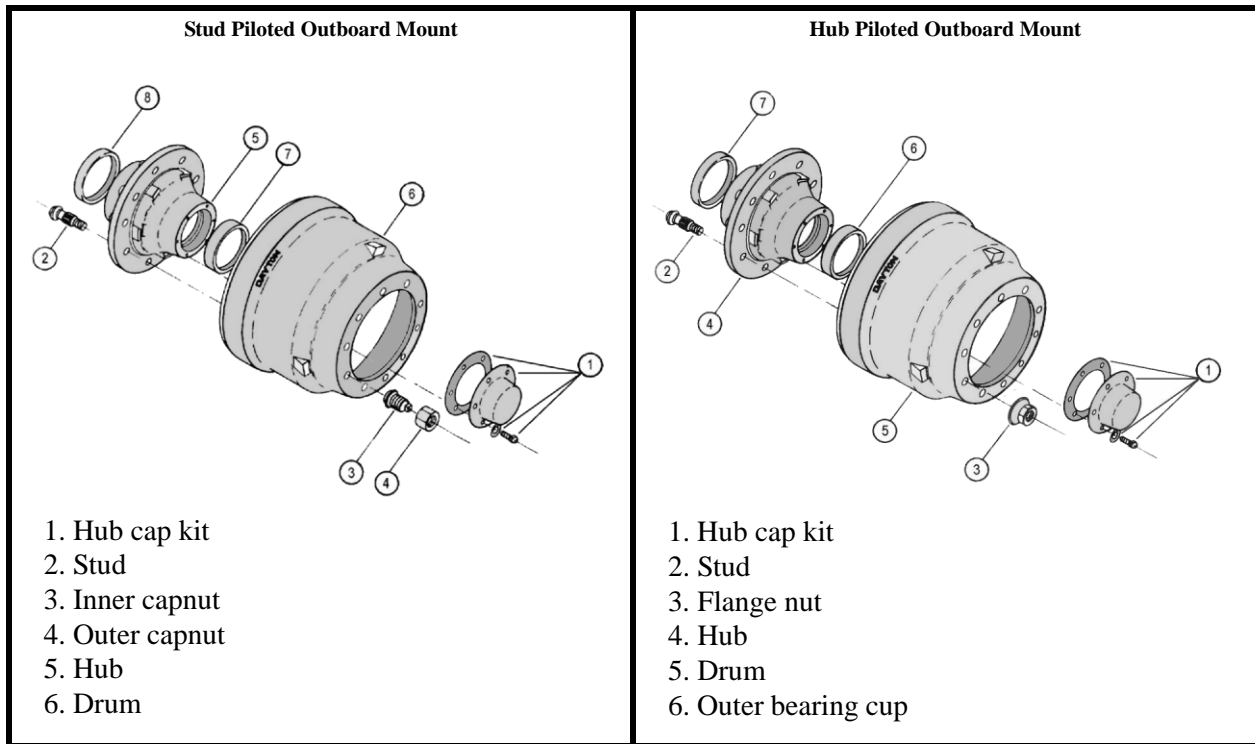
Note 2: Has cups, studs & nuts.

NOTE: Part numbers with a 3 digit prefix are stocking parts. All other parts may be special ordered.

3.3 Hub & Drum Assemblies



3.3.1: HUB & DRUM ASSEMBLY DIFFERENCE



Outboard Mount: Drum is easily accessible.
Do not need to remove hub to get to drum.

Inboard Mount: Refers to stud piloted style only.
Need to remove hub to get to drum.

3: Wheels, Drums & Components



3.3.2: STUD PILOTED HUB & DRUM ASSEMBLIES

| Part Number | Style | Bearing Cups | | Hub | Drum | Notes |
|---------------|-------|--------------|----------|-----------------|------------------|---------------------------|
| | | Inner | Outer | | | |
| 14-15501-375 | RH | HM218210 | HM212011 | DAY04-15501-005 | 03-123363-022 | 10 hole Outboard Mount |
| 14-15501-376 | LH | | | | | |
| FRUAVA0164-1B | RH | HM518410 | HM518410 | ----- | DAY03-120877-002 | 10 hole Outboard Mount |
| FRUAVA0164-2B | LH | | | | | |
| MOT91498 | RH | HM518410 | HM518410 | ----- | ----- | 10 hole Outboard Mount |
| MOT91499 | LH | | | | | |
| FRUACE8458-1 | LH | HM518410 | HM518410 | ----- | ----- | 10 hole Inboard Mount |
| FRUACE8458-2 | RH | | | | | |

3.3.3: HUB PILOTED HUB & DRUM ASSEMBLIES

| Part Number | Style | Bearing Cups | | Hub | Drum | Notes |
|-----------------|------------------------|--------------|----------|-------------|----------------------------------|-------------------------------|
| | | Inner | Outer | | | |
| DAY14-15501-352 | 10 hole ABS | HM218210 | HM212011 | ----- | 16-1/2" x 7" DAY03-123207-002 | Outboard Mount |
| DAY14-15571-114 | 10 hole ABS | HM218210 | HM212011 | ----- | ----- | Outboard Mount |
| WEB20231UQ3T | 10 hole ABS | HM218210 | HM212011 | WEB20231--3 | 16-1/2" x 7" WEB66864 | ABS Outboard Mount |
| DAY14-15501-353 | 10 hole ABS | HM218210 | HM212011 | ----- | 16-1/2" x 7" DAY03-123207-002 | Outboard Mount long studs* |
| FRUACF9740-3B | 10 hole ABS | HM218210 | HM212011 | ----- | ----- | Outboard Mount long studs* |
| MTR10900304 | 10 hole | HM218210 | HM212011 | ----- | ----- | Outboard Mount |
| WEB20231UQ3 | 10 hole | HM218210 | HM212011 | WEB20231--3 | 16-1/2" x 7" WEB66864 | Outboard Mount |
| WEB20271CW3T | 8 hole ABS | HM218210 | HM212011 | 20271--0 | 12-1/4" x 8" 63680 | Outboard Mount |
| WEB20271CW5T | 8 hole ABS | HM218210 | HM212011 | 20271--0 | ----- | Outboard Mount long studs* |
| WEB20271CW3 | 8 hole | HM218210 | HM212011 | 20271--0 | 12-1/4" x 8" 63680 | Outboard Mount |
| WEB20271CW5 | 8 hole | HM218210 | HM212011 | 20271--0 | ----- | Outboard Mount long studs* |
| WEB23231UQ3 | 10 hole ABS | HM518410 | HM518410 | 2323-0 | 16-1/2" x 7" WEB66884F | Outboard Mount |
| DAY14-15593-081 | 10 hole RH w/sensor | HM518410 | HM518410 | ----- | ----- | Outboard Mount |
| DAY14-15593-082 | 10 hole LH w/sensor | HM518410 | HM518410 | ----- | ----- | Outboard Mount |
| MTR35770728 | 10 hole | HM518410 | HM518410 | ----- | ----- | Outboard Mount |
| FRUAVA0163-1B | 10 hole | HM518410 | HM518410 | ----- | 16-1/2" x 7" DAY03-123365-002 | Outboard Mount |

*Long studs used to mount aluminum wheels.

3.4 Hubs

3.4.1: STUD PILOTED HUBS

| Part Number | Style | Bearing Cups | | Uses Drum | Notes |
|-----------------|------------|--------------|----------|---|-----------------------------------|
| | | Inner | Outer | | |
| DAY04-09747-003 | 10 hole | 653 | HM212011 | 16-1/2" x 7" DAY03-012582-002 | Inboard Mount no studs |
| WEB1221 | 10 hole | 653 | HM212011 | 16-1/2" x 7" WEB62200 16-1/2" x 8-5/8" WEB68891 | Inboard Mount no studs or cups |
| WEB12213--MR | 10 hole RH | 653 | HM212011 | 16-1/2" x 7" WEB62200 16-1/2" x 8-5/8" WEB68891 | Inboard Mount with studs |
| WEB12213--ML | 10 hole LH | 653 | HM212011 | | |
| DAY04-14059-001 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" DAY03-012582-002 16-1/2" x 8-5/8" 03-120882-002 | Inboard Mount no studs |
| WEB10209--N | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" WEB66864 16-1/2" x 8-5/8" WEB68891 | Inboard Mount no studs |
| 20231--0 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" WEB66864 16-1/2" x 8-5/8" WEB68891 | Outboard Mount no studs |
| WEB20231--N | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" WEB66864 16-1/2" x 8-5/8" WEB66814 | Outboard Mount no studs |
| WEB1001 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" WEB62200 16-1/2" x 8-5/8" WEB68891 | Inboard Mount no studs or cups |
| WEB10019--MR | 10 hole RH | HM218210 | HM212011 | 16-1/2" x 7" 63300 16-1/2" x 8-5/8" WEB68891 | Inboard Mount with studs |
| WEB10019--ML | 10 hole LH | HM218210 | HM212011 | | |
| WEB20231--MR | 10 hole RH | HM218210 | HM212011 | 16-1/2" x 7" WEB66864 16-1/2" x 8-5/8" WEB66814 | Outboard Mount with studs |
| WEB20231--ML | 10 hole LH | HM218210 | HM212011 | | |
| DAY04-14802-001 | 10 hole RH | HM218210 | HM212011 | 16-1/2" x 7" DAY03-122607-002 | Outboard Mount with studs |
| DAY04-14802-002 | 10 hole LH | HM218210 | HM212011 | | |
| FRUACC5227-1 | 10 hole | HM518410 | HM518410 | ----- | Inboard Mount no studs |
| DAY04-14131-001 | 10 hole | HM518410 | HM518410 | 16-1/2" x 7" DAY03-120877-002 | Outboard Mount no studs |
| WEB1331 | 10 hole | HM518410 | HM518410 | 16-1/2" x 7" WEB68730 16-1/2" x 8-5/8" 68927 | Inboard Mount no studs or cups |
| DAY04-09179-038 | 10 hole RH | HM518410 | HM518410 | 15" x 7" 120299 16-1/2" x 7" DAY03-122126-002 16-1/2" x 8-5/8" DAY03-120376-002 | Inboard Mount with studs |
| DAY04-09179-039 | 10 hole LH | HM518410 | HM518410 | | |
| DAY04-14131-006 | 10 hole RH | HM518410 | HM518410 | 16-1/2" x 7" DAY03-120877-002 | Outboard Mount with studs |
| DAY04-14131-007 | 10 hole LH | HM518410 | HM518410 | | |

NOTE: Part numbers with a 3 digit prefix are stocking parts. All other parts may be special ordered.

3.4.2: HUB PILOTED HUBS & ACCESSORIES



| Part Number | Style | Bearing Cups | | Uses Drum | Notes |
|-----------------|-------------------|--------------|----------|--|--|
| | | Inner | Outer | | |
| CMT105775 | 10 hole Alum. ABS | HM218210 | HM212011 | ----- | Outboard Mount with studs |
| WEN10-00011-101 | 10 hole ABS | HM218210 | HM212011 | ----- | Outboard Mount with studs |
| DAY04-15501-005 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" DAY03-123365-002 | Outboard Mount with studs |
| WEB20231--3 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" WEB66864 16-1/2 x 8-5/8" WEB66814 | Outboard Mount with studs |
| DAY04-15501-001 | 10 hole | HM218210 | HM212011 | 16-1/2" x 7" DAY03-123365-002 | Outboard Mount no studs |
| WEB20281--3 | 8 hole | HM218210 | HM212011 | 15" x 7" 61576F 16" x 7" WEB66875F 16" x 8-5/8" 66816F | Outboard Mount with studs |
| CMT106229 | 10 hole Alum. ABS | HM518410 | HM518410 | ----- | Outboard Mount long studs* |
| DAY04-15656-018 | 10 hole ABS | HM518410 | HM518410 | ----- | Outboard Mount long studs* |
| DAY04-15656-002 | 10 hole ABS | HM518410 | HM518410 | ----- | Outboard Mount no studs |
| CMT101265 | 10 Hole Alum. | HM518410 | HM518410 | ----- | Outboard Mount long studs* thread hubcap |
| CMT101781 | 10 Hole | HM518410 | HM518410 | ----- | OutboardMount with studs thread hubcap |
| CMT106226 | 10 hole Alum. | HM518410 | HM518410 | ----- | Outboard Mount long studs* |
| DAY04-15502-001 | 10 hole | HM518410 | HM518410 | 16-1/2" x 7" DAY03-123365-002 | Outboard Mount no studs |
| CMT106275** | 10 hole Alum. ABS | NP593561 | NP174964 | ----- | Outboard Mount with studs |

*Long studs used to mount aluminum wheels.

** denotes Preset Premium hub



1. CMT105459 Tone ring

3.5 Brake Drums

3.5.1: DISC WHEEL BRAKE DRUMS & CROSSOVER



Drums with a 3 letter prefix are stocking parts

| Brake Size | Dayton Number | Webb Number | Motor Wheel Number ¹ | Gunite Number | Dayton X-30 Number ² | Reyco Number |
|------------------|-------------------|-------------|---------------------------------|---------------|---------------------------------|--------------|
| 16-1/2" x 7" | DAY03-012582-002 | WEB62200 | MOT87407B | 2705 | ----- | ----- |
| 16-1/2" x 7" | DAY03-120877-002* | WEB60876 | ----- | 3120 | ----- | 52877-11 |
| 16-1/2" x 7" | DAY03-122126-002 | 67415 | MOT87415B | 3018A | ----- | ----- |
| 16-1/2" x 7" | DAY03-122607-002 | WEB66893F | MOT87101B | 3166 | DAY53-123564-002 | 53026-01 |
| 16-1/2" x 7" | DAY85-123207-002 | WEB66884 | MOT89996B | 3600A | ----- | ----- |
| 16-1/2" x 7" | ----- | 66875 | MOT88797B | 3141B | DAY53-123566-002 | ----- |
| 16-1/2" x 7" | DAY03-123365-002 | ----- | ----- | 3401 | ----- | ----- |
| 16-1/2" x 7" | 03-123022-002 | 66873 | MOT89877B | 3402 | ----- | ----- |
| 16-1/2" x 8-5/8" | DAY03-120376-002 | 68927 | 88085 | 3168 | ----- | 51971-11 |
| 16-1/2" x 8-5/8" | 03-120882-002 | WEB68891 | 86302 | 3174 | ----- | 52219-01 |
| 16-1/2" x 8-5/8" | DAY03-122513-002 | WEB66817 | ----- | ----- | ----- | ----- |
| 16-1/2" x 8-5/8" | ----- | 69571B | MOT89571B | ----- | ----- | ----- |
| 16-1/2" x 8-5/8" | ----- | 66811 | MOT89467B | ----- | ----- | ----- |
| 15" x 7" | ----- | 61571 | MOT87128B | 3219 | ----- | ----- |
| 15" x 7" | 03-123466-002 | WEB61988 | ----- | ----- | ----- | ----- |

*Replaces Trailmobile 7-4-264

1.)Centrifuse Drum

2.)Steelite X-30 Drums

3.5.2: SPOKE WHEEL BRAKE DRUMS & CROSSOVER



Drums with a 3 letter prefix are stocking parts

| Brake Size | Dayton Number | Webb Number | Motor Wheel Number ¹ | Gunite Number | Dayton X-30 Number ² | Reyco Number |
|------------------|-------------------|-------------|---------------------------------|---------------|---------------------------------|--------------|
| 16-1/2" x 7" | DAY03-120574-002* | WEB62240 | ----- | 2974 | ----- | 52034-01 |
| 16-1/2" x 7" | DAY03-120586-002 | WEB68765 | 86356 | 2546C | ----- | 52327-11 |
| 16-1/2" x 7" | DAY03-122126-002 | WEB68730 | 85130 | 3018A | ----- | 52327-10 |
| 16-1/2" x 7" | DAY03-122222-002 | WEB67518 | 86141 | 2983C | ----- | 52230-10 |
| 16-1/2" x 7" | DAY03-123430-002 | ----- | ----- | 2997 | ----- | ----- |
| 12-1/4" x 7-1/2" | 03-122963-002 | WEB63617 | ----- | 3174 | ----- | ----- |
| 12-1/4" x 7-1/2" | DAY03-122971-002 | WEB63637 | ----- | 3467 | ----- | ----- |
| 12-1/4" x 8" | 03-122924-002 | 63650 | ----- | ----- | ----- | ----- |
| 12-1/4" x 8" | ----- | WEB63634F | ----- | ----- | ----- | ----- |
| 15" x 4" | 03-122104-002 | 65514B | ----- | 3051A | ----- | ----- |
| 15" x 4" | DAY03-122964-002 | ----- | ----- | ----- | ----- | ----- |
| 15" x 4" | ----- | 67945B | MOT87945B | ----- | ----- | ----- |
| 15" x 4" | ----- | 66543 | MOT88870BK | ----- | ----- | ----- |

*Replaces Trailmobile 7-4-240

1.)Centrifuse Drum

2.)Steelite X-30 Drums

3: Wheels, Drums & Components

3.5.3: TRACTOR DRUM APPLICATIONS & CROSSOVERS

MOTOR WHEEL

Drums with a 3 letter prefix are stocking parts

| Brake Size | Dayton Number | Webb Number | Motor Wheel Number ¹ | Gunitite Number | Dayton X-30 Number ² | Reyco Number |
|------------------|------------------|-------------|---------------------------------|-----------------|---------------------------------|--------------|
| 16-1/2" x 7" | 03-120754-002 | 61708 | 87435 | 2517A | ----- | 51961-10 |
| 16-1/2" x 7" | DAY03-122009-002 | WEB62997 | ----- | 2997 | ----- | 52890-11 |
| 16-1/2" x 7" | DAY03-122453-002 | WEB66892 | MOT87295B | 3543 | ----- | 52878-01 |
| 16-1/2" x 7" | DAY03-122455-002 | 68942 | 85790 | 3136A | ----- | 52647-11 |
| 16-1/2" x 7" | DAY03-122550-002 | WEB66895B | MOT87156B | 3141 | DAY53-123565-002 | 52705-30 |
| 16-1/2" X 7" | DAY03-122600-002 | 68897 | ----- | 8656 | ----- | 51952-01 |
| 16-1/2" X 7" | DAY03-122603-002 | 68760 | ----- | 2672 | ----- | ----- |
| 16-1/2" X 7" | DAY03-122683-002 | 68981 | ----- | 3295A | ----- | ----- |
| 16-1/2" X 7" | ----- | WEB66865B | ----- | ----- | ----- | ----- |
| 16-1/2" X 7" | ----- | WEB66875 | ----- | ----- | ----- | ----- |
| 16-1/2" X 7" | DAY03-123365-002 | WEB66864 | ----- | ----- | ----- | ----- |
| 16-1/2" X 8-5/8" | DAY03-122284-002 | ----- | 87405 | 3295A | ----- | 51971-31 |
| 16-1/2" X 8-5/8" | DAY03-122513-002 | 66817 | ----- | ----- | ----- | ----- |
| 16-1/2" X 8-5/8" | DAY03-123406-002 | ----- | ----- | ----- | ----- | ----- |
| 16-1/2" X 8-5/8" | 03-123428-002 | WEB66814 | ----- | ----- | ----- | ----- |
| 15" X 4" | DAY03-122575-002 | 64414 | ----- | 3244 | ----- | 53030-01 |
| 15" X 4" | DAY13-123254-002 | ----- | ----- | ----- | ----- | ----- |
| 15" X 4" | DAY13-122506-002 | ----- | ----- | ----- | ----- | ----- |

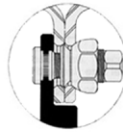
1.)Centrifuse Drum 2.)Steelite X-30 Drums

NOTE: Part numbers with a 3 digit prefix are stocking parts. All other parts may be special ordered.

3.6 Steel Disc Wheels

3.6.1: STUD PILOTED STEEL DISC WHEELS

ALSO REFERRED TO AS BALL SEAT MOUNT



3.6.1.1: STUD PILOTED TUBELESS 15° STEEL DISC WHEELS

| Size | Accuride Number | Motor Wheel Number | Color | Mounting Holes | Hand Holes | Notes |
|---------------|-----------------|--------------------|-------|----------------|------------|---------------|
| 17.5" x 6.00" | ACC28145PG | ----- | Gray | 6 | 2 | Extra Service |
| 17.5" x 6.50" | ACC28112PG | ----- | Gray | 10 | 2 | Extra Service |
| 17.5" x 8.25" | ACC28324PG | ----- | Gray | 10 | 2 | Extra Service |
| 22.5" x 7.50" | ACC27403PG | ----- | Gray | 10 | 2 | Extra Service |
| 22.5" x 8.25" | ACC27404PG | MOT87905G | Gray | 10 | 2 | Extra Service |
| 22.5" x 8.25" | ACC27404PW | MOT87905E | White | 10 | 2 | Extra Service |
| 22.5" x 8.25" | ACC27833CPW | ----- | White | 10 | 5 | Extra Service |
| 22.5" x 8.25" | ACC28549PG | ----- | Gray | 10 | 2 | Heavy Load |
| 22.5" x 9.00" | ACC28510PG | ----- | Gray | 10 | 2 | Heavy Load |
| 22.5" x 9.00" | ACC28510PW | ----- | White | 10 | 2 | Heavy Load |
| 24.5" x 8.25" | ACC27406PG | MOT87897G | Gray | 10 | 2 | Extra Service |
| 24.5" x 8.25" | ACC27406PW | MOT87897E | White | 10 | 2 | Extra Service |
| 24.5" x 8.25" | ACC28410PG | ----- | Gray | 10 | 2 | Heavy Load |
| 24.5" x 8.25" | ACC28410PW | ----- | White | 10 | 2 | Heavy Load |

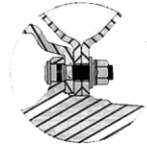
3.6.1.2: STUD PILOTED TUBE TYPE 5° STEEL DISC WHEELS

| Size | Accuride Number | Motor Wheel Number | Color | Mounting Holes | Hand Holes | Notes |
|-------------|-----------------|--------------------|-------|----------------|------------|-------|
| 20" x 8.00" | ACC25668-3 | ----- | Gray | 10 | 5 | ----- |

3.6.1.3: STUD PILOTED DUPLEX STEEL DISC WHEELS

| Size | Accuride Number | Motor Wheel Number | Color | Mounting Holes | Hand Holes | Notes |
|----------------|-----------------|--------------------|-------|----------------|------------|-------|
| 22.5" x 12.25" | ACC28132 | ----- | Gray | 10 | 2 | ----- |
| 22.5" x 12.25" | ACC29218PG | ----- | Gray | 10 | 5 | ----- |
| 22.5" x 13.00" | ACC28169PG | ----- | Gray | 10 | 2 | ----- |

3: Wheels, Drums & Components

3.6.2: HUB PILOTED STEEL DISC WHEELS
ALSO REFERRED TO AS UNI-MOUNT
ACCURIDE
 CORPORATION

MOTOR WHEEL
3.6.2.1: HUB PILOTED TUBELESS STEEL DISC WHEELS

| Size | Accuride Number | Motor Wheel Number | Color | Mounting Holes | Hand Holes | Notes |
|---------------|-----------------|--------------------|-------|----------------|------------|---------------|
| 17.5" x 6.75" | ACC28656PG | ----- | Gray | 8 | 4 | Extra Service |
| 17.5" x 6.75" | ACC28656PW | ----- | White | 8 | 4 | Extra Service |
| 19.5" x 7.50" | ACC29195PW | ----- | Gray | 10 | 5 | Extra Service |
| 22.5" x 8.25" | ----- | MOT88884G | Gray | 8 | 4 | Extra Service |
| 22.5" x 8.25" | ACC28484PW | MOT88884E | White | 8 | 4 | Extra Service |
| 22.5" x 8.25" | ACC28408PG | ----- | Gray | 10 | 2 | Extra Service |
| 22.5" x 8.25" | ACC28408PW | ----- | White | 10 | 2 | Extra Service |
| 22.5" x 8.25" | ----- | MOT90541E | White | 10 | 4 | Extra Service |
| 22.5" x 8.25" | ACC28487PW | ----- | White | 10 | 5 | Extra Service |
| 22.5" x 8.25" | ACC29001PG | ----- | Gray | 10 | 5 | Extra Service |
| 24.5" x 8.25" | ----- | MOT88790E | White | 8 | 4 | Extra Service |
| 24.5" x 8.25" | ACC28409PG | ----- | Gray | 10 | 2 | Extra Service |
| 24.5" x 8.25" | ACC28409PW | ----- | White | 10 | 2 | Extra Service |
| 24.5" x 8.25" | ----- | MOT90542E | White | 10 | 4 | Extra Service |
| 24.5" x 8.25" | ACC28827PW | ----- | White | 10 | 2 | Heavy Duty |

3.7 Steel Demountable Rims

3.7.1: STEEL TUBELESS DEMOUNTABLE RIMS



| Size | Accuride Number | Motor Wheel Number | Color | Rim Offset | Maximum Load (lbs.) |
|----------------|-----------------|--------------------|-------|------------|---------------------|
| 17.5" x 6.75" | ACC31868175PG | ----- | Gray | 3.90" | 4805 lbs. |
| 17.5" x 8.25" | ACC31814175PG | ----- | Gray | 4.75" | 6040 lbs. |
| 22.5" x 7.5" | ACC30371225PG | ----- | Gray | 4.26" | 6610 lbs. |
| 22.5" x 7.5" | ACC30371225PW | ----- | White | 4.26" | 6610 lbs. |
| 22.5" x 8.25" | ACC30391225PG | MOT825225DVLG | Gray | 4.75" | 7300 lbs. |
| 22.5" x 8.25" | ACC30391225PW | MOT825225DVLE | White | 4.75" | 7300 lbs. |
| 22.5" x 8.25" | ACC32051PG | ----- | Gray | 4.75" | 8,000 lbs. |
| 24.5" x 8.25" | ACC30391245PG | MOT825245DVLG | Gray | 4.75" | 7300 lbs. |
| 24.5" x 8.25" | ACC30391245PW | MOT825245DVLE | White | 4.75" | 7300 lbs. |
| 22.5" x 9.00" | ACC32052PG | ----- | Gray | 5.00" | 10,000 lbs. |
| 22.5" x 9.00" | ACC32052PW | ----- | White | 5.00" | 10,000 lbs. |
| 22.5" x 12.25" | ACC31658PG | ----- | Gray | 0.38" | 10,500 lbs. |
| 22.5" x 12.25" | ACC31677PG | ----- | ----- | 4.00" | 9,270 lbs. |

3.7.2: STEEL TUBE TYPE 3-PIECE DEMOUNTABLE RIMS

| Size | Accuride Number | Color | Side Ring | Lock Ring | Maximum Load (lbs.) |
|------------|-----------------|-------|-----------|-----------|---------------------|
| 20" x 7.0" | ACC240-5-1 | Gray | ----- | LR240-5 | 5430 lbs. |
| 20" x 8.0" | ACC275-5-1 | Gray | 262D5SR | 240D5LR | 7600 lbs. |
| 22" x 8.0" | ACC276-5-1 | Gray | 263D5SR | 241D5LR | 7600 lbs. |
| 24" x 8.0" | ACC277-5-1 | Gray | 264D5SR | 242D5LR | 7600 lbs. |
| 24" x 8.5" | ACC313-5-1 | Gray | 313D5SR | 313D5LR | 8900 lbs. |


3.7.3: STEEL TUBE TYPE 2-PIECE DEMOUNTABLE RIMS

| Size | Accuride Number | Color | Side Ring | Lock Ring | Maximum Load (lbs.) |
|------------|-----------------|-------|--------------|-----------|---------------------|
| 20" x 7.5" | ACC262-FL2-1 | Gray | ACC262FLSRPG | ----- | 5430 lbs. |

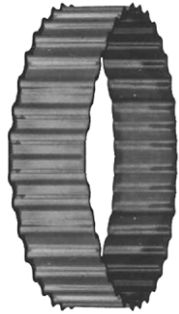
3: Wheels, Drums & Components

3.8 Spacer Bands

3.8.1: STEEL SMOOTH SPACER BANDS

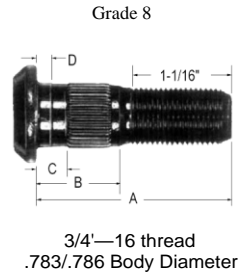
| Size | Part Number | Figure |
|--------------|-------------|---|
| 15" x 3-3/8" | LSASB3315K |  |
| 15" x 4" | LSASB4015K | |
| 20" x 3-3/8" | LSASB3320K | |
| 20" x 3-5/8" | LSASB3520K | |
| 20" x 4" | LSASB4020K | |
| 20" x 4-1/4" | LSASB4220K | |
| 20" x 4-1/2" | LSASB4420K | |
| 22" x 3-3/8" | LSASB3322K | |
| 22" x 3-5/8" | LSASB3522K | |
| 22" x 4" | LSASB4022K | |
| 22" x 4-1/4" | LSASB4222K | |
| 22" x 4-1/2" | LSASB4422K | |
| 24" x 4" | LSASB4024K | |

3.8.2: STEEL CORRUGATED SPACER BAND

| Size | Part Number | Figure |
|--------------|---------------|---|
| 20" x 3-5/8" | ACC14F144SBPG |  |
| 20" x 4" | ACC14F146SBPG | |
| | | |
| | | |
| | | |
| | | |
| | | |


3.9 Wheel Studs & Nuts

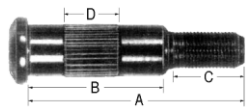
3.9.1: SERRATED WHEEL STUDS

| Part Number | Type | A | B | C | D | Figure |
|---------------|------|--------|--------|-------|-------|---|
| DAY09-001910* | RH | 2-5/8" | 31/32" | 1/8" | 3/8" |  |
| DAY09-001911* | LH | | | | | |
| EUCE-5756-R | RH | 3-3/8" | 2" | 9/16" | 5/16" | |
| EUCE-5756-L | LH | | | | | |
| EUCE-5757-R | RH | 3-5/8" | 2-14" | 9/16" | 5/16" | |
| EUCE-5757-L | LH | | | | | |
| EUCE-5765-R | RH | 3-3/8" | 2" | 3/8" | 3/16" | |
| EUCE-5765-L | LH | | | | | |
| EUCE-5766-R | RH | 3-7/8" | 2-1/2" | 9/16" | 5/16" | |
| EUCE-5766-L | LH | | | | | |
| BWPM-1176** | RH | 3-1/4" | 7/8" | 7/32" | ----- | |
| BWPM-1177** | LH | | | | | |

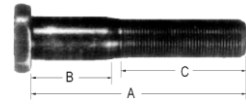
* .890 Body Diameter

** .900 Body Diameter


| Part Number | Type | A | B | C | Figure |
|-------------|------|--------|--------|-------|--|
| EUCE-4966-R | RH | 2-5/8" | 1-1/4" | 5/16" |  |
| EUCE-4966-L | LH | | | | |
| EUCE-4968-R | RH | 2-7/8" | 1-1/2" | 1/2" | |
| EUCE-4968-L | LH | | | | |
| EUCE-4969-R | RH | 3-1/8" | 1-3/4" | 9/16" | |
| EUCE-4969-L | LH | | | | |

| Part Number | Body Diameter | A | B | C | D | Figure |
|--------------|---------------|----------|----------|---------|------|---|
| DAY09-861901 | A=.770"/.773" | 2-7/8" | 1-1/2" | 1-3/16" | 1/2" |  |
| DAY09-861902 | B=.770"/.773" | | | | | |
| DAY09-001326 | A=.777"/.780" | 3-27/32" | 2-11/32" | 1-9/32" | 1/2" | |
| DAY09-001327 | B=.783"/.786" | | | | | |

3.9.2: METRIC CLIPPED HEAD STUDS


| Part Number | Thread | A | B | C | Figure |
|-------------------------------|-------------|----------|----------|----------|---|
| EUCE-5994 | .980"/.983" | 3-1/4" | 43/64" | 2-1/2" |  |
| EUCE-6001A | .908"/.912" | 4-31/32" | 1-19/64" | 3-1/4" | |
| EUCE-6029 | .908"/.912" | 4-3/8" | 1-19/64" | 2-1/2" | |
| EUCE-6030 | .908"/.912" | 5-1/4" | 1-19/64" | 3-11/32" | |
| *Metric equivalent to Grade 8 | | | | | |

3.9.3: STUDS FOR SPOKE WHEELS

| Part Number | Thread | A | B | C | Figure |
|-------------|---------|--------|------|----------|---|
| EUCE-4958 | 5/8"—11 | 2-3/4" | 7/8" | 1-11/16" |  |
| MWP7530 | 3/4"—10 | 2-7/8" | 1" | 1-11/16" | |
| | | | | | |

3.10 Inner Cap Nuts for Mounting Dual Wheels

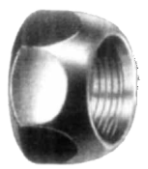
3.10.1: INNER CAP NUTS FOR MOUNTING STUD PILOTED DUAL STEEL WHEELS

| Part Number | Type | Outer Thread | Inner Thread | Length | Figure |
|-------------|------|--------------|--------------|---------|--|
| MWP10708** | RH | 1-1/8"—16 | 3/4"—16 | 2-7/32" |  Grade 8 |
| MWP10708Z* | | | | | |
| MWP10709** | LH | 1-1/8"—16 | 3/4"—16 | 2-7/32" | |
| MWP10709Z* | | | | | |
| NUT35100031 | RH | 1-1/8"—16 | 3/4"—16 | 2-7/32" | |
| NUT35100033 | LH | | | | |

*denotes clear finish **denotes yellow finish

3.11 Outer Cap Nuts for Mounting Stud Piloted Disc Wheels

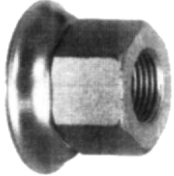
3.11.1: OUTER CAP NUTS FOR MOUNTING STUD PILOTED DUAL STEEL OR ALUMINUM WHEELS

| Part Number | Type | Thread | Hex | Height | Figure |
|-------------|------|-----------|--------|--------|---|
| MWP37891** | RH | 1-1/8"—16 | 1-1/2" | 7/8" |  |
| MWP37891Z* | RH | | | | |
| MWP37892** | LH | 1-1/8"—16 | 1-1/2" | 7/8" | |
| NUT35100032 | RH | 1-1/8"—16 | 1-1/2" | 7/8" | |
| NUT35100034 | LH | | | | |

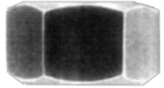
*denotes clear finish **denotes yellow finish

3.12 Miscellaneous Wheel Nuts & Clamps

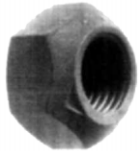
3.12.1: METRIC NUTS

| Part Number | Thread | Hex | Height | Figure |
|--------------|-----------|-----------------|------------------|---|
| MWP888 | M22 x 1.5 | 38 mm (1-1/2") | 28.5 mm (1-1/8") |  |
| MWP2156 | M22 x 1.5 | 33 mm (1-5/16") | 31 mm (1-7/32") | |
| DAY08-205578 | M22 x 1.5 | 33 mm (1-5/16") | 31 mm (1-7/32") | |
| | | | | |
| | | | | |

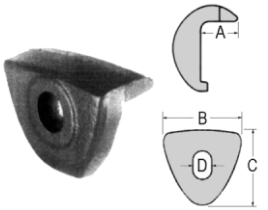
3.12.2: RIM NUTS FOR SPOKE WHEELS

| Part Number | Thread | Hex | Description | Figure |
|-------------|---------|---------|----------------------|---|
| EUCE-4962 | 5/8"—11 | 1-1/16" | Flat Face 2 Sides |  |
| MWP40 | 3/4"—10 | 1-1/4" | | |
| MWP75 | 3/4"—10 | 1-1/4" | | |
| | | | | |
| | | | | |

3.12.3: BACK NUTS

| Part Number | Thread | Hex | Height | Figure |
|-------------|---------|--------|--------|---|
| NUT5-30A | 3/4"—16 | 1-1/8" | 21/32" |  |
| NUT5-32A | 7/8"—14 | 1-1/4" | 49/64" | |
| | | | | |
| | | | | |
| | | | | |

3.12.4: RIM CLAMPS

| Part Number | A | B | C | D | Spacer Width | Figure |
|--------------|--------|--------|--------|--------|--------------|---|
| FRUACE9120-1 | 1-3/4" | 2-7/8" | 3/4" | 3-3/8" | 3-3/8" |  |
| MWP612 | | | | | | |
| FRUACE9121-1 | 1-1/8" | 2-7/8" | 2-1/2" | 3/4" | 4" | |
| MWP608 | | | | | | |
| | | | | | | |
| | | | | | | |


3.13 Valve Stems & Accessories

3.13.1: TUBELESS VALVE STEMS FOR STEEL WHEELS



Straight Clamp-in Valve, for use in one piece stud drop center rims and wheels with 5/8" diameter side mount holes. Complete with all fittings, valve caps and valve core.




| Part Number | Haltec Part Number | TR Number | Effective Length | Figure |
|-------------|--------------------|-----------|------------------|---|
| SCH501-10 | HALTV501 | 501 | 1-1/2" |  |
| SCH570 | ----- | 570 | 3-1/8" | |
| SCH571 | HALTV571 | 571 | 3-3/8" | |
| SCH572 | HALTV572 | 572 | 3-3/4" | |
| SCH573 | HALTV573 | 573 | 4-3/8" | |
| SCH574-100 | ----- | 574 | 5" | |

3.13.2: TUBELESS VALVE STEM FOR ALUMINUM WHEELS 9.7CM VALVE HOLE








Tubeless Single Bend Clamp-in Valve, for use with 9.7cm (.328") rim hole in aluminum disc wheels. Complete with all fittings, valve cap and valve stem.



| Part Number | Haltec Part Number | TR Number | Bend | Effective Length | Figure |
|-------------|--------------------|-----------|------|------------------|---|
| SCH545D | HALTV545D | 543D | 60° | 2.31" |  |
| SCH543E | ----- | 543E | 75° | 2.31" | |
| | | | | | |
| | | | | | |

3.13.3: MISCELLANEOUS VALVE STEM PARTS

| Valve Cores | Metal Valves | Metal Double Seal Cap | O-Rings | |
|---|---|---|--|--|
|  <ul style="list-style-type: none"> 1. SCH5405V Commercial Application 2. SCH8500TV/8500-167 General purpose 3. HALVC-1 General purpose |  <ul style="list-style-type: none"> 1. SCH7572V Nickel-plated 2. SCH7572B Black finish |  <ul style="list-style-type: none"> 1. HALDS-1 allows for inflation w/out removing cap |  <ul style="list-style-type: none"> 1. SCH543-3 TR540 series | |
| <th>Grommets</th> <td></td> <td></td> <td></td> | Grommets | | | |
|  <ul style="list-style-type: none"> 1. SCH509-3 TR509/TR510 series 2. SCH595-3/595-0025 TR570 series | | | | |

3: Wheels, Drums & Components

3.13.4: SCHRADER VALVE ACCESSORIES

Tire Valve Repair Tool



1. SCH3522/3522-003 4-1 Tool

Metal Valve Extension



1. SCH7382 5-1/16" Length
2. SCH7383 6-1/16"

Tire Tread Depth Guide



1. SCH599



Dual Foot Truck Tire Gauges,
hang up ring 6" extension calibrated from
10-130 P.S.I. in 2 lb. increments.



1. SCH1250A-D 12" Straight dual-foot in blister pack
2. SCH1250A 12" Straight dual-foot



1. SCH7188-7102 Straight

3.13.5: DUAL TIRE PRESSURE EQUALIZER

Air flows freely between dual tires to maintain
equal inflation:

- *Increases fuel mileage
- *Improves traction
- *Decreases tire maintenance & downtime
- *No valve core removal necessary
- *Extends tread life
- *Reduces risk of blow-outs



1. SCH1125 Visualizer II

3: Wheels, Drums & Components